Product details

- Packaging solution for medium performance classes
- Particularly suitable for MAP, vacuum and standard skinning applications
- Can be fully integrated in to Weber line solutions
Weber wePACK4000: for medium production volumes of up to 100 packages per minute.

The new, compact thermoforming packaging machine Weber wePACK 4000 is perfect for medium production volumes of up to 100 packages per minute in typical slicing applications. This thermoformer complements the Weber solution portfolio perfectly, now offering a solution for medium performance classes in addition to the high-end thermoformer wePACK 7000. In particular, for full range retailer and food producers who produce smaller batches, the wePACK 4000 is the ideal choice. The new Weber thermoformer is very accessible for ease of service and maintenance. Thanks to the use of a special gas flushing system for MAP applications, the wePACK 4000 is able to cut down waste and save resources.

- Use of servo technology for the main transport chain drive
- More sustainability due to a special gassing system: the trim on the bottom film side is reduced by approx. 50 %, and the trim on the top film side is even completely eliminated.
- Use of the control and operating technology common for all Weber machines
- Integration of Weber PaperTech technology for optimized processing of fiber-based films
## Technical Data

### Machine

<table>
<thead>
<tr>
<th>Machine property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine length</td>
<td>modular; customized</td>
</tr>
<tr>
<td>Machine width</td>
<td>up to 1200mm</td>
</tr>
<tr>
<td>Loading area</td>
<td>customized</td>
</tr>
<tr>
<td>Loading area knee free</td>
<td>upon Request</td>
</tr>
<tr>
<td>Bottom film width</td>
<td>280 - 560 mm, in 10 mm steps</td>
</tr>
<tr>
<td>Top film width</td>
<td>up to 560 mm</td>
</tr>
<tr>
<td>Max. index length</td>
<td>up to 650 mm</td>
</tr>
<tr>
<td>Max. pack depth</td>
<td>up to 120 mm / 150 mm</td>
</tr>
<tr>
<td>Tool top lift forming / sealing</td>
<td>No / No</td>
</tr>
</tbody>
</table>

### Performance

<table>
<thead>
<tr>
<th>Performance property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cycle Speed</td>
<td>approx. 5 - 15 cycles/min</td>
</tr>
<tr>
<td>Film material thickness</td>
<td>up to 600 mic.</td>
</tr>
<tr>
<td>Top film reel Max diam.</td>
<td>1x or 2x 400mm; 1x 500 mm</td>
</tr>
<tr>
<td>Bottom film reel Max diam.</td>
<td>1x or 2x 400 mm; 1x 500 mm; 1x 800 mm jumbo</td>
</tr>
<tr>
<td>Reel core diam.</td>
<td>3&quot; or 6&quot; cores</td>
</tr>
</tbody>
</table>

### Applications

- **Air**
- **Vacuum**
- **Modified Atmosphere**
- **Shrink**
- **Skinpack**
- **PaperTech**
Weber means: service across the board.

Weber Academy.

Maximize line performance through professional training courses.
At the Weber Headquarter in Breidenbach, Germany, we have our own training center, the Weber Academy. Being a provider of complete line solutions, we offer training courses for your Weber Line, tailored precisely to your needs. In doing so, our focus is always on increasing efficiency and optimizing profit in your company.

Weber Guardian.

A safe plan for your production.
Only those who listen can understand. And those who understand can act. With our Weber Guardian program, we harmonize people, machines, and processes to get the most out of production. From preventive maintenance and inspection through targeted personnel development to production support and optimization.

Weber Portal.

Networked thinking, handling together.
You will find everything about your Weber equipment bundled in your personal Weber Portal. Compact, individual and interactive. From your customer profile and that of your machines to e-learning on your setup as well as convenient spare parts ordering and service offers. Are you already registered?

We are looking forward to your message.

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